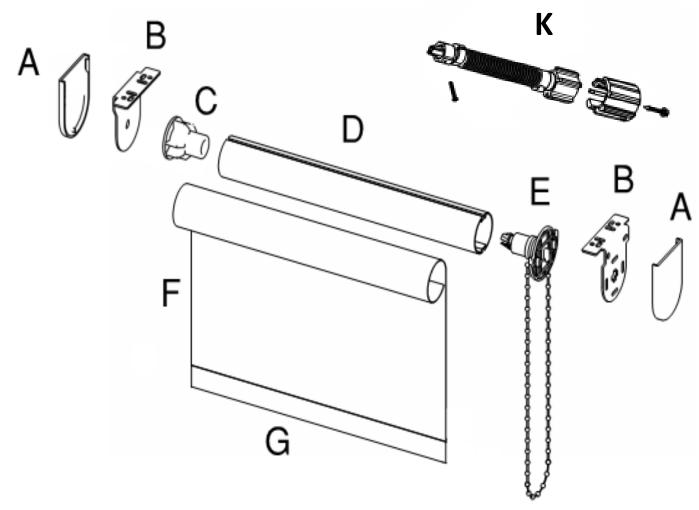


General:	Assembled by A&I Manufacturing, Inc. Environmentally safe.			
Operation:	Bead chain through manual clutch mechanism.			
Clutch:	Bead chain driven assisted by a stainless steel spring and spring shim. Clutch housing made from PA6 with glass fibers. Colors: Black, White			
Spring Assist:	Spring Assembly to assist in raising and lowering of heavy roller shades, to use Mount on the clutch inside the tube. Made of PBT with Glass Fiber and Spring Steel optional see manufactures chart for size recommendation.			
Chain:	Plastic, nickel plated steel, stainless steel.			
Idle End:	Made from glass fiber reinforced PA6. Color to match clutch.			
Tube:	1 1/4", 1 1/2", 1 3/4", 2" hollow extruded aluminum(6063-T5) tube.			
Brackets:	115/16"x2 $7/16"$, $2'$ x25 $5/8"$, $29/16"$ x3 $1/16"$, cold rolled steel ASTM A1008. Wall or ceiling mount. White, Black.			
Bracket Covers:	White, Black plastic.			
Internal Hembar:	1/8"x1" extruded aluminum 6063-T5 flat stock.			
External Hembar:	1 3/6"x9/16" rectangle, 1 1/2"x3/8" rectangle extruded aluminum 6063-T5. Colors: White, Bronze, Alabaster, Anodized, Black. Available at extra cost.			
Fabric:	B/O, 1%, 3%, 5%, 8%, 10%, Translucent openness in various colors.			
P-Clip Safety Tensioner:	Clear Poly-carbonite. Shall comply with all safety requirements.			
Sizes:	Outside mounted roller shades will be made to exact ordered measurements. Inside mounted roller shades will have 1/8" deducted at the factory from finished width. See Product Limits.			

Product Limits

Controls (Manual)	Min. Width	Max. Width	Min. Drop	Max. Drop
Clutch Left or Right	18"	78"	18"	108"
Clutch Left or Right with Spring Assist	36"	156"	18"	240"





A: Bracket Cover

B: Bracket

C: Idle End

D: Tube

E: Clutch

F: Fabric

G: Enclosed Hembar

K: Spring Assist